

# The Making of the Overseas Cap

The production of **overseas caps** for the American Expeditionary Forces was likewise an extensive undertaking. When the requisition for overseas caps came from France, it was not possible to design one here because of lack of knowledge of what was required. Later a courier bearing a sample cap came to the United States from Gen. Pershing. As soon as this sample was received a meeting of cap makers was called in New York, and 100 manufacturers attended. One and all agreed to turn over their factories to the exclusive production of overseas caps until the requirements were met. It took these cap makers only two weeks to turn out the first order. In all 4,972,000 caps were delivered.

Our experts on this side of the water were not satisfied with the overseas cap. It shrank after being wet, it quickly lost shape, it absorbed much water and did not dry out quickly, and it was unattractive in appearance. Also it did not shade the eyes, and the experience in France showed that the soldiers usually improvised peaks to their caps by sticking their girls' letters between their caps and their foreheads. Then, moreover, the standard cap was made of 20-ounce melton, which was a fabric hard to get. But there was plenty of rabbit fur available to make felt caps for an army of 6,000,000 or 7,000,000 men. Accordingly a new cap was designed, made of felt and doing away with the bad features of the melton cap; but this cap improvement came at the end of the war and was never used.

## America's Munitions 1917-1918

by

**BENEDICT CROWELL**

THE ASSISTANT SECRETARY OF WAR  
DIRECTOR OF MUNITIONS

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SEWING OVERSEAS CAPS IN A ST. PAUL, MINN., FACTORY.



HEAPS OF OVERSEAS CAPS READY FOR SEWING IN A ST. PAUL FACTORY.

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